



Work Order ID 54801

December 22, 2009 1:24:31 PM




Page 1

Item ID: D2444 Accept  Setup Start 
 Revision ID:
 Item Name: Pip Pin Assembly 20 Stop 
 Start Date: 12/28/09 Start Qty: 10.00  Cust Item ID:
 Required Date: 1/08/10 Req'd Qty: 10.00  Customer:
 Reference:


Approvals: Process Plan: CZ Date: 09/12/23 Tooling: Date:
 QC: Date: SPC (Y/N): Date:
 Run Start 
 Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2444	Rev B


100		0.00
	Small Fab	
Small Fab	Memo	0.00
Small Fab	Assemble D2444 as per Dwg D2444 Identify as D2444	

01/01/20 (20)

110	QC5- Inspect part completeness to step on W/O	0.00
		
QC	Memo	0.00
Quality Control		

20 01/01/20

counters
(20)

120	Identify as per dwg & Stock Location: <u>5714</u>	0.00
		
Packaging	Memo	0.00
Packaging		

01/01/20 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 54801

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Item ID: D2444

Accept



Setup Start



Revision ID:

Stop



Item Name: Pip Pin Assembly

Start Date: 12/28/09 Start Qty: 10.00



Cust Item ID:

Required Date: 1/08/10 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/2009
MF 10-1-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 54801

Parent Item: D2444

Parent Item Name: Pip Pin Assembly

Comments:

Start Date: 12/28/09

Required Date: 1/08/10

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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BLRS-002

Purchased

No

100

Each

13.0000

10.0000



Pip Pin

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

110820

13

D2690-6

Manufactured

No

100

Each

56.0000

10.0000



Lanyard Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST41

56

50665

30

53112

26

EP 10/01/20

M113565 (10X)

M110820 (10X)

EP 10/01/20

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

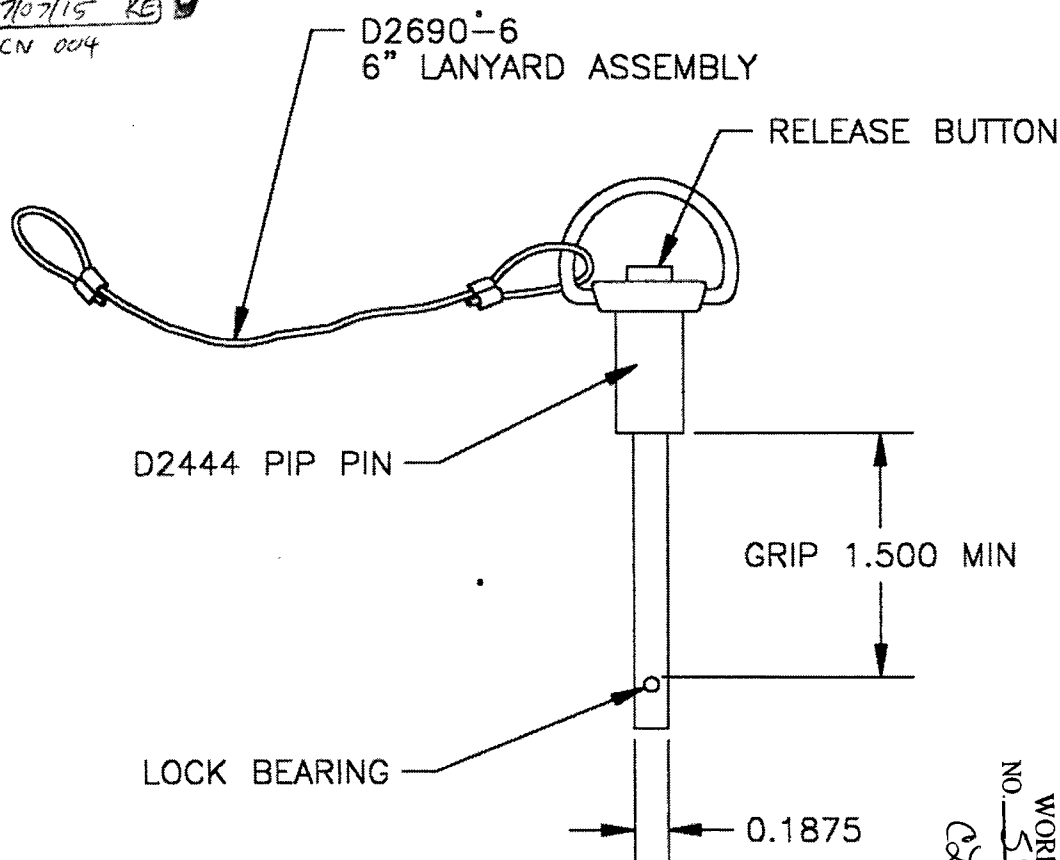
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED KE	DRAWING NO. D2444	REV. B SHEET 1 OF 1
DATE 97.07.15	TITLE PIP PIN		SCALE 1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING

RELEASED07/07/15 KE
ECN 004

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 54801
020912/23

LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

AVIBANK	BLC3RC15S RING HANDLE
AVIBANK	BLC3B15S BUTTON HANDLE
AVIBANK	BLC3TA15S 'T' HANDLE
AVIBANK	BLC3LA15S 'L' HANDLE